

# Feijen Verspaningstechnieken Machinery

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With our modern machines we are able to deliver an accurate product.  
We have the following machines in-house:

## Longturning

up to Ø38mm with automatic loading:

|                          |              |
|--------------------------|--------------|
| 2x Citizen M12           | max. Ø 12 mm |
| 1x Citizen C16           | max. Ø 16 mm |
| 1x Citizen L20           | max. Ø 20 mm |
| 1x Citizen L20 - 20 VIII | max. Ø 25 mm |
| 1x Citizen M32           | max. Ø 32 mm |
| 1x Citizen L32           | max. Ø 38 mm |

## CNC turning

with automatic loading:

|                        |               |
|------------------------|---------------|
| 1x Biglia B565YS       | max. Ø 65 mm  |
| 1x Okuma Genos L300 EM | max. Ø 250 mm |
| 1x Okuma LU15M         | max. Ø 400 mm |

## Turning conventional

1x Cazeneuve  
1x Hembrug Al

## CNC milling

- 1x Hermle C40, 5-axis, incl. Long robot loading system  
X: 850 mm, Y: 700 mm, Z: 500 mm  
Spindle speed: 18.000  
CNC control: Heidehain TNC 530
- 1x Hermle C250U 5-axis  
X: 600 mm, Y: 550 mm, Z: 450 mm  
Spindle speed: 18.000  
CNC control: Heidehain TNC 530
- 1x Hermle C600V  
X: 600 mm, Y: 450 mm, Z: 450 mm  
Spindle speed: 16.000  
CNC control: Heidehain TNC 530
- 1x Fehlmann Picomax 54-AT  
X: 500 mm, Y: 250 mm, Z: 200 mm  
CNC control: TNC I24

## Grinding

- 1x Surface grinder Jacobsen 1026
- 1x Kellenberger C600U
- 1x Jung JF415
- 1x Palmary PC125-NC

## Measuring devices

- 1x Hommel Opticline C505
- 1x Mitutoyo Projector

## Cleaning machines

- 1x Shark Ultrasonic Cleaner
- 1x Anmasi Ultrasonic Cleaner

## Other machines

- 1x Wire tapping machine Megatap II-G8
- 1x Sawing machine Bigstone
- 1x Elumatec